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# Interactions of binary liquid mixtures with polysaccharides studied using multi-dimensional NMR relaxation time measurements

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#### ABSTRACT

Nuclear magnetic resonance transverse  $T<sub>2</sub>$  relaxation time has proven to be a valuable parameter for characterizing liquid/polymer interactions. This measurement is applicable to many food, personal care, and cosmetic products that contain multi-component liquid mixtures. Here, we investigate the interactions of corn starch with water/glycerol mixtures of different weight compositions and explore liquid exchange dynamics; such a system is relevant to the personal care industry. We use a combination of chemical shift resolved <sup>1</sup>H  $T_2$  relaxation measurements and corresponding two-dimensional  $T_2$  relaxation exchange experiments using both a conventional experimental protocol and a modified method with the addition of NMR chemical shift selectivity. Two relaxation regimes were evident for the hydroxyl <sup>1</sup>H (found in both water and glycerol) whilst three relaxation regimes are evident for the aliphatic glycerol <sup>1</sup>H associated here with strongly bound, weakly bound, and free (bulk) liquid, respectively. At higher water contents preferential absorption of glycerol was evident.  $T_2-T_2$  exchange maps with a range of storage times reveal molecular exchange rates between all three regimes due to self-diffusion. Rapid exchange of water between the bulk and bound locations was evident in the case of pure water. Exchange rates for hydroxyl <sup>1</sup>H was considerably reduced by the inclusion of glycerol.

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#### 1. Introduction

Polysaccharides such as corn starch are encountered in a wide range of food, cosmetics, and personal care products. In most of these product formulations, the interaction between the starch and liquid components is an essential aspect of the product performance. Due to the importance of these interactions, many studies utilising a variety of different techniques have been carried out to investigate the liquid-starch interactions. For example, differential scanning calorimetry (DSC) was used to study gelatinization, phase transitions and water dynamics in water/starch mixtures  $[1-6]$  $[1-6]$ . Infrared spectroscopy techniques were applied to study structural changes and phase transitions of starch [\[7\]](#page-6-0) as well as the study of 'short-range' water-starch interactions [\[8\]](#page-6-0) during gelatinzation [\[9\]](#page-6-0) (hydration and a crystalline to amorphous phase transition) and retrogradation [\[10\]](#page-6-0) (recrystallization and dehydration). Rheological measurements [\[11\],](#page-6-0) X-ray scattering, and small angle neutron scattering (SANS) have also been applied to study the structure [\[4,12\]](#page-6-0) and water distribution [\[13\]](#page-6-0) within starch granules. From

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these studies, it was determined that starch granules exhibit alternating layers of crystalline and amorphous lamellae (referred to as the semi-crystalline stack) surrounded by amorphous material. On combination with excess water, the water enters the amorphous growth ring, resulting in swelling of the starch; at low concentrations, water also acts as a plasticizer. Upon heating gelatinization (break-down of starch molecules to allow additional water adsorption) occurs, although the semi-crystalline stack remains unaltered until destabilised by even higher temperatures.

Nuclear magnetic resonance (NMR) has proven to be a valuable tool in studying starch/water interactions with either solid state spectroscopy or time-domain relaxation measurements. Solid state NMR has been used extensively to study the structure and morphology of native and modified starch applying predominantly magic angle spinning (MAS) techniques in combination with crosspolarization  $[14-20]$  $[14-20]$  $[14-20]$ . The different states of water in starch granules have also been identified using time-domain NMR analyses; specifically  $T_1$  and  $T_2$  relaxation times [\[21](#page-6-0)-[25\]](#page-6-0). These studies provided evidence that water exists in different states within the starch granules, characterised by discrete  $T_2$  relaxation times. However, the physical interpretation of these water states is still open to debate. Tang et al. [\[25\]](#page-6-0) studied the distribution of water in packed beds of water saturated starch granules, assigning the





different relaxation time components to interstitial water, water located in the amorphous growths rings, and water located in the semi-crystalline lamellas. Rapid diffusive exchange between the water in the amorphous growth rings and the semi-crystalline lamella prevented the observation of distinct  $T_2$  peaks in the measured distribution at room temperature (290 K), these emerged at lower temperatures (277 K) as a consequence of a reduced selfdiffusion coefficient. Le Botlan et al. used NMR relaxation analysis to quantify the different relaxation time components assigning them to water strongly and weakly bound in wheat starch [\[24\]](#page-6-0). Chatakanonda et al. [\[21\]](#page-6-0) used distributions of  $T_{2}^{\ast}$  obtained from free induction decay (FID) measurements [\[26\]](#page-6-0) as well as deuterium broad-line spectroscopy on starch samples with low water content, differentiating between mobile and immobile water (i.e., weakly and tightly bound water), and suggesting that the weakly bound water might exist in channels between the crystalline domains. This suite of NMR relaxation techniques was used to study the effects of gelatinization  $[23,27-29]$  $[23,27-29]$  $[23,27-29]$  and retrogradation  $[30,31]$ processes on the distribution of water in the different states within the starch granules. Time-domain NMR techniques have also been applied to the study of the microscopic distribution of water in food products containing starch, such as bread  $[32-34]$  $[32-34]$ , dough [\[35,36\]](#page-6-0), or potatoes [\[37\],](#page-6-0) while spatially resolved magnetic resonance imaging (MRI) techniques were employed to study water distributions in food products on a macroscopic scale [\[38,39\]](#page-6-0).

Multi-dimensional relaxation time distributions can offer additional insights into structure and molecular motion. They allow relaxation times  $T_1$  and  $T_2$ , or self-diffusion coefficient D, to be correlated. The development of an efficient numerical method for solving first-order Fredholm integrals with tensor product structure [\[40\]](#page-6-0) enabled the implementation of the data analysis on standard desktop computers. Since then,  $T_1 - T_2$ ,  $T_2 - T_2$ , and  $D - T_2$ correlation and exchange experiments have been used extensively in the study of liquid saturated porous media such as reservoir rocks  $[41-43]$  $[41-43]$  $[41-43]$ , cementitious building materials  $[44,45]$ , and catalysts [\[46\].](#page-6-0)

In this work we are concerned primarily with applications of relaxation correlation and exchange measurements in soft matter and liquid-liquid systems. Previously,  $T_1 - T_2$  and  $T_2 - T_2$  experiments have been applied extensively to food products  $[47-50]$  $[47-50]$ . Other applications include cross-linked natural rubbers [\[51\]](#page-6-0) and surfactant solutions [\[52\]](#page-6-0). In some of these works, and in studies of sucrose solutions [\[53\]](#page-6-0) and cellular structures in carrots [\[54\],](#page-6-0) chemical sensitivity was incorporated into the measurements in order to help identify components in the correlation plots. Recently, chemical sensitivity was added efficiently to this suite of measurements in the form of  $T_2 - T_1 - \delta$  correlation and  $T_1 - T_1 - \delta$ exchange experiments (where  $\delta$  is the chemical shift) by acquiring chemical spectra and  $T_1$  relaxation information simultaneously [\[55\]](#page-6-0). However, other chemically resolved correlations such as  $T_2-T_2-\delta$  cannot be implemented in the same manner; each data point must be determined separately, thus requiring considerably longer acquisition times than the standard  $T_2 - T_2$  experiment.

The focus of the literature relevant to the work presented here has been exclusively on the interaction between water and starch: a combination encountered commonly in food products. In this paper we consider the interaction of a binary liquid mixture of water and glycerol with starch granules. This particular combination of materials is encountered in a variety of personal care products where the glycerol is added to act as a plasticizer and moisturizer. We employ a combination of NMR techniques to gain new insights into the processes governing absorption of water and glycerol by the starch granules and subsequence exchange of the water and the glycerol between different domains both within and external to the starch granules; in this manner we consider the

relative exchange and absorption characteristics of the water and glycerol with respect to the starch granules. The NMR experiments used include multi-dimensional relaxation measurements that enable diffusive molecular exchange between different relaxation domains in the system to be explored. We also modify the multidimensional relaxation measurements by inclusion of a chemically selective saturation pulse enabling isolation of the signal from a particular NMR resonance peak; this affords the method an enhanced chemical selectivity at no additional total acquisition time cost.

#### 2. Experimental

The native corn starch granules used in all the experiments were supplied by Unilever research, Trumbull, CT, USA, and had a mean diameter of 15 um. A number of water/glycerol/starch samples were prepared with different water/glycerol ratios. Glycerol (>99.0 wt.% purity) was obtained from Acros Organics, UK. Two series of samples were prepared: Series 1 (hereafter referred to as samples  $A1 - E1$ ) had a constant liquid-to-starch mass ratio of 1:1, and Series 2 (hereafter referred to as samples  $A2-E2$ ) had a constant liquid-to-starch ratio of 2:1. The water-to-glycerol ratios of the individual samples  $(A-E)$  are detailed in Table 1. The mixtures were poured into 5 mm diameter glass tubes and allowed to settle for at least 24 h, during which time sedimentation of the starch granules occurred. All mixtures showed an excess liquid phase indicating the starch granules were saturated. For the NMR measurements, the samples were positioned in the radio frequency (rf) resonator so that signal was detected only from the liquid/ starch phase and not the excess liquid phase.

All the NMR measurements were conducted on a Bruker DMX spectrometer with a 7.14 T vertical-bore superconducting magnet and a 15 mm internal diameter rf birdcage resonator operating at 300 MHz for  ${}^{1}$ H (which was used exclusively). Typical rf pulse durations were  $t_{90} = 15$  µs and  $t_{180} = 30$  µs, corresponding to tip angles of  $90^{\circ}$  and 180 $^{\circ}$ , respectively. The NMR pulse sequences employed are described below.

A standard chemically resolved Carr-Purcell Meiboom-Gill (CPMG) [\[56,57\]](#page-6-0) echo train was used with an echo spacing of  $t_{\rm E}$  = 500 µs to encode  $T_2$  relaxation times. A 90° rf pulse is used to excite the spin ensemble prior to the application of a series of 180 $^{\circ}$ rf refocusing pulses. Between each  $180^{\circ}$  pulse, the spins form an echo. The signal from the final echo in the train was acquired and Fourier transformed to provide a chemical shift resolved spectrum. The number of refocusing pulses was varied logarithmically between  $n = 2$  to 1024 echoes in 32 steps. A standard inversion recovery pulse sequence [\[58\]](#page-6-0) was utilised to encode  $T_1$  relaxation times, where the recovery times were incremented logarithmically between  $t_R = 1$  ms-10 s in 32 steps. The spin ensemble is inverted initially with a 180 $^{\circ}$  rf pulse, then interrogated after time  $t_{\rm R}$  by a 90 $^{\circ}$ rf pulse. Again, chemical shift resolution was obtained by Fourier transform of the detected signal (FID). Distributions of  $T_2$  and  $T_1$ relaxation times were obtained by inverting the Fredholm integrals describing the exponential decay or recovery, respectively [\[59\]](#page-6-0). An





optimum solution was obtained using the generalized cross validation method (GCV) [\[60\]](#page-6-0).

 $T_2 - T_2$  exchange maps were acquired using the pulse sequence shown in Fig. 1(a), with exchange or storage times ranging from  $t_s = 10-600$  ms; the echo spacing was  $t_E = 500$  µs. The pulse sequence comprises two CPMG echo trains separated by a stimu-lated echo [\[61\]](#page-6-0) that stores the spins on the z-axis for a time  $t<sub>s</sub>$ . Data is acquired only from the second CPMG train and reconstructed to form the two data dimensions. In the first (indirect) dimension the number of echoes was varied from  $m = 1$  to 128 in separate acquisitions, while in the second (direct) dimension the number of echoes was fixed at  $n = 1024$  echoes. The phase and amplitude of the magnetization at the centre of each echo in the direct dimension was acquired. Only the even echoes were used for data processing since rf pulse errors are cancelled in the even echoes. The total  $T_2$  relaxation times were  $t_A$  in the first dimension and  $t_B$  in the second dimension;  $T_1$  recovery occurs during the storage time  $t_s$ . In order to perform the two-dimensional numerical inversion [\[40\],](#page-6-0) it is necessary first to compress the data and kernel functions describing the exponential decays in each dimension using singular value decompositions (SVD). The compressed data is then fitted to the expected form (kernel functions) using an optimised minimization, where the best fit is again determined by the GCV method. This conventional  $T_2 - T_2$  protocol was applied to samples A1, B1, and C1.

Fig. 1(b) shows a modification to the  $T_2-T_2$  exchange experiment: the inclusion of a chemically selective saturation pulse during the storage interval of the pulse sequence. This enables selected spectral resonance lines to be saturated so that signal is detected only from the remaining resonance lines. This modification has no impact on the total acquisition time. This sequence was applied to sample C1 with a frequency-selective half-Gaussian shaped 90 $^{\circ}$  rf pulse with a duration of  $t_{90} = 3.2$  ms inserted during the exchange interval. The frequency range of the saturation pulse was varied to correspond to, and hence eliminate signal from, either the hydroxyl or the aliphatic resonance peak (see below). All the other experimental parameters in the modified  $T_2 - T_2$  exchange measurement were identical to those used in the basic  $T_2 - T_2$ sequence described above.



Fig. 1. Pulse sequence for the  $T_2 - T_2$  exchange measurements. The standard experiment (a) comprises two CPMG encoding intervals of duration  $t_A$  and  $t_B$ . The number of echoes acquired in each interval is  $m$  and  $n$ , respectively. The spins are stored on the  $z$ -axis for a time  $t_S$ . A homospoil magnetic field gradient (grey trapezoid) is applied to dephase coherent spins remaining in the  $x-y$  plane. The thin and thick vertical bars represent  $90^{\circ}$  and  $180^{\circ}$  rf pulses, respectively. The modified sequence (b) has chemical selectivity introduced via a half-Gaussian rf pulse applied during the z-storage interval to saturate the spins that are not required. A second homospoil gradient is added to dephase these spins; this has a different amplitude to the first homospoil gradient to prevent the formation of a gradient echo.

#### 3. Results and discussion

#### 3.1. 1D spectral analysis

NMR<sup>1</sup>H chemical spectra (as shown in Fig. 2), obtained from the various samples exhibited, typically, two distinct resonances, peaks corresponding to hydroxyl (OH) and aliphatic (CH)  $^{1}$ H resonance, with the exception of samples A1 and A2 that had only a single peak corresponding to OH as expected. The OH resonance peak originates from both the water and the glycerol, which will be in rapid chemical exchange (exchange time  $\sim$  1 ms) [\[62\]](#page-6-0) and thus indistinguishable in the experiments used here, whilst the CH resonance peaks originates from the glycerol alone. The absence of CH resonance peaks in samples A1 and A2 indicate that the CH resonance peaks in the other samples originated only from glycerol and not from 'mobilised' starch. The ratio of the OH and CH resonance peaks in the samples agreed to within 3% (and in most cases less than 1%) with the known water-to-glycerol ratio. These observations suggested that the starch did not contribute significantly to the NMR signal; this conclusion was further confirmed by replacing the water with  $D_2O$ , where minimal signal was detected.

#### 3.2. 1D  $T_2$  relaxation analysis

[Fig. 3](#page-3-0) shows the  $T_2$  distributions obtained by inversion of the CPMG data acquired from (a) samples A1 to E1 for the OH resonance peak and (b) samples B1 to E1 for the CH resonance peak.



Fig. 2.  ${}^{1}$ H spectra obtained from samples (a) A1 and (b) C1. Sample A1 contains only water plus starch and has a single OH resonance at  $\delta = 4.5$  ppm. Sample C1 contains glycerol and water plus starch, and exhibits two resonance lines corresponding to OH at  $\delta = 4.5$  ppm and CH at  $\delta = 3.2$  ppm.

<span id="page-3-0"></span>

Fig. 3. Stack plots of one-dimensional  $T_2$  distributions obtained for the (a) OH resonance and (b) CH resonance. The  $T_2$  distributions were acquired from samples with different water-to-glycerol ratios. The water fractions were (a) 0, 25, 50, 75, and 100% (top to bottom), and (b) 0, 25, 50, and 75% (top to bottom). The sample names  $(A-E)$ are shown in the plots.

Two distinct relaxation time components (evident as distinct peaks) are observed typically in the  $T_2$  distributions for the OH resonance in Fig. 3(a). The short relaxation time component was centred consistently on  $T_2 = 1.8$  ms for samples A1 to D1, whereas the long relaxation time component varied from  $T_2 \approx 14-42$  ms as the water content decreased. We associate the two observed  $T_2$ components with two different physical domains in which the OH groups are located. The short  $T_2$  component is assigned to liquid bound to the starch particles, while the long  $T_2$  component is assigned to free diffusing interstitial liquid. At room temperature this interpretation is consistent with previous literature [\[24\]](#page-6-0), where distinct peaks for tightly bound and weakly bound water only emerged at lower temperatures; these were assigned to water associated with semi-crystalline and amorphous regions of the starch respectively. Sample E1, containing no added water, exhibited a dominant relaxation time component centred on  $T_2$  = 29.2 ms, attributed to the slow diffusion of glycerol in the absence of water, a very low intensity short  $T_2$  component was also evident at  $T_2 = 2.8$  ms. This result suggests glycerol is effectively unable to form significant interactions with starch in the absence of water.

In Fig. 3(b), three  $T_2$  components can be identified for the CH resonance in samples B1 to D1; the CH resonance derives exclusively from the glycerol content. The short  $T_2$  component  $(T_2 \leq 10 \text{ ms})$  is associated with glycerol bound strongly to the starch; the intermediate  $T_2$  component ( $T_2 \approx 10-50$  ms) is associated with weakly bound or motionally restricted glycerol; the long  $T_2$  component ( $T_2 \approx 100$  ms) is associated with free diffusing glycerol in the interstitial void between the starch granules. The intermediate component is a weak peak but is reproducible for



Fig. 4. (a) Mass ratio of absorbed versus free liquid and (b) mass ratios of water-toglycerol for the absorbed component, determined from the  $T_2$  distributions in Fig. 3. These ratios were determined for Series 1 (open circles) and Series 2 (solid squares). In Fig. 3(b), the solid line indicates the original mass ratio of water-to-glycerol added to the starch.

both Series 1 and 2. We speculate that the strongly and weakly bound components observed corresponds to glycerol in the semicrystalline and amorphous domains of the starch, as observed previously for water at lower temperatures [\[24\].](#page-6-0) The comparatively lower diffusion coefficient of glycerol results in a reduced exchange rate between these domains and hence distinct peaks in the  $T_2$  distribution. Sample E1 containing no water exhibits a different behaviour: only one component is observed centred on  $T_2 \approx 25$  ms. This is consistent with the single dominant  $T_2$ component observed for the OH resonance in this sample, see Fig. 3(a). The equivalent  $T_2$  distributions were also obtained for samples A2 to E2 (not shown). The trends observed for Series 1, as discussed above, are reproduced consistently for Series 2. We conclude, therefore, that the addition of excess liquid does not alter the water/glycerol/starch interactions over the range considered.

Fig. 4(a) shows the mass ratio of bound to free liquid ( $m_{\text{bound}}/m_{\text{free}}$ ) in the samples as a function of total water content. This was determined by appropriate integration of the OH and CH  $T_2$  component peaks in Fig. 3. The amount of bound liquid is seen to progressively increase with total water content, and then decrease slightly in the case of pure water. Fig. 4(b) shows the mass ratio between water and glycerol ( $m_{\text{water}}/m_{\text{glycerol}}$ ) for the bound liquid fraction as a function of the composition of the original liquid phase. The values were determined from:

$$
\frac{m_{\text{water}}}{m_{\text{glycerol}}} = \frac{\frac{1}{2} \left( I_{\text{hyd}} - \frac{3}{5} I_{\text{ali}} \right) M_{\text{water}}}{\frac{1}{5} I_{\text{ali}} M_{\text{glycerol}}} \tag{1}
$$

where  $I_{\text{hyd}}$  and  $I_{\text{ali}}$  are the integrals of the respective hydroxyl or aliphatic peaks in the  $T_2$  distributions;  $M_{\text{water}}$  and  $M_{\text{glycerol}}$  are the molecular weights. The pre-factors originate from the type of functional group and hydrogen indices of water and glycerol; it is also necessary to account for the contribution of glycerol to both OH and CH resonances. The solid line in [Fig. 4\(](#page-3-0)b) shows the theoretical mass ratio for all the water and glycerol contained in the system. No preferential absorption of water or glycerol by the starch is observed for the system below an approximate water content of 50 wt.%. However, above this water content, a deviation is observed indicating preferential binding of the glycerol. A spectrum of the excess liquid above the starch packing was acquired for sample C1 (50 wt.% water); this revealed the same water-to-glycerol ratio as in the initial liquid mixture.

#### 3.3. 2D  $T_2 - T_2$  relaxation analysis

A selection of two-dimensional  $T_2 - T_2$  exchange plots at a range of storage times  $(t_s)$  are shown in Fig. 5 for sample A1, containing only starch and water. Two peaks are observed on the  $T_2^{\text{A}} = T_2^{\text{B}}$ diagonal, in agreement with the one-dimensional  $T_2$  distributions in [Fig. 3](#page-3-0)(a), and these correspond to bound (short  $T_2$ ) and free water (long  $T_2$ ). It is observed that off-diagonal exchange peaks are present, positioned symmetrically either side of the  $T_2^{\text{A}} = T_2^{\text{B}}$  diagonal, even at the shortest storage time. This indicates rapid exchange between the bound and free water populations. As the storage time increases, the total signal intensity is reduced due to  $T_1$ recovery; the relative size of the off-diagonal peaks increases however as expected due to exchange.

[Fig. 6](#page-5-0) contains a selection of  $T_2 - T_2$  exchange plots for sample C1, containing starch and a 1:1 wt mixture of water and glycerol. These plots were obtained without chemical selectivity, so signal from both the OH and CH resonances contribute. Here, three peaks are observed on the  $T_2^{\rm A} = T_2^{\rm B}$  diagonal, in agreement with the sum of the one-dimensional  $T_2$  distributions for the OH and CH resonances in [Fig. 3\(](#page-3-0)a) and (b). The shortest relaxation time component,  $T_2 \approx 3$  ms, is attributed to strongly bound glycerol and bound water. The intermediate component,  $T_2 \approx 30$  ms, is attributed to weakly bound glycerol and free water. The long relaxation time component,  $T_2 \approx 200$  ms, is attributed to free glycerol only. At short storage times,  $t_s = 10$  ms, a single pair of symmetric exchange peaks are observed, indicative of exchange between the short and intermediate relaxation time components. As the storage time is increased, additional exchange peaks are observed in [Fig. 6](#page-5-0)(b) and (c), consistent with exchange between the short and long relaxation time components, and between the intermediate and long relaxation time components respectively. When these peaks are of low intensity, see [Fig. 6\(](#page-5-0)b), the position of the peaks is influenced by inversion errors (related to the signal-to-noise ratio) and exchange during encoding times  $t_A$  and  $t_B$ .

In all cases, the pairs of symmetric exchange peaks have near identical intensities. This suggests that, even though there are multiple exchange pathways, it is possible to analyse the data using the two-site exchange model given by Monteilhet et al. [\[45\]](#page-6-0) For each exchange pathway, the ratio of exchange peak  $I_{XP}$  to total peak  $I_{TP}$  intensity is given as a function of storage time  $t_s$ . The peak intensities are determined by integrating over the region of interest in the  $T_2 - T_2$  exchange plots. Experimental and inversion errors are estimated by varying the size of the integral bounds as described in detail elsewhere [\[63\]](#page-6-0). The data are then fitted using the two-site exchange model which requires the initial relaxation



Fig. 5.  $T_2 - T_2$  exchange plots for sample A1 acquired with storage times of (a)  $t_S = 10$  ms, (b)  $t_S = 100$  ms, and (c)  $t_S = 600$  ms. The solid diagonal line indicates  $T_2^A = T_2^B$ . In each plot, two main peaks and two exchange peaks are visible. The intensity of each plot decreases with increasing storage time due to  $T_1$  relaxation. The contour intervals are the same in each plot.

times  $T_1$  and  $T_2$  (independent of exchange) and the relative size of the two spin populations. These parameters were estimates from the one-dimensional  $T_1$  and  $T_2$  data. For sample A1 (water only, thus only the OH resonance), a single exchange pathway was observed between bound and free water. The fit to the exchange data is shown in [Fig. 7](#page-5-0)(a), where an exchange time of  $t_x = 64$  ms was obtained. Assuming the mean diffusion coefficient of the water/glycerol mixture is  $D_{\text{eff}} \sim 10^{-9} \text{ m}^2 \text{ s}^{-1}$  and using

<span id="page-5-0"></span>

Fig. 6.  $T_2$ - $T_2$  exchange plots for sample C1 acquired with storage times of (a)  $t_S = 10$  ms, (b)  $t_S = 100$  ms, and (c)  $t_S = 600$  ms. The solid diagonal line indicates  $T_2^{\text{A}} = T_2^{\text{B}}$ . In each plot, three main peaks are present, although in (c) the intensity of the shortest relaxation time component is too small to be visible. In (a), two exchange peaks are present. In (b) and (c) a total of six exchange peaks are evident. The intensity of each plot decreases with increasing storage time due to  $T_1$  relaxation. The contour intervals are the same in each plot.

 $x_{\text{exchange}} = \sqrt{6D_{\text{eff}}t_{\text{x}}}$  to estimate the exchange distance we get a value of 19  $\mu$ m which is consistent with the mean un-swollen starch granule diameter of 15 µm and hence our assignment of bound and free water.

The exchange data for sample C1 (50 wt.% water) are shown in Fig. 7(b). Exchange between the short and intermediate  $T_2$  peaks,



Fig. 7. Exchange plots showing the increase in the ratio of exchange peak  $I_{XP}$  to total peak  $I_{TP}$  intensity as a function of storage time  $t_S$  for samples (a) A1 and (b) C1. These data were determined from the corresponding  $T_2-T_2$  exchange plots (see text for details). In (a) a single exchange pathway (circles) is present associated with bound/ free water. In (b) three exchanges pathways are present associated with (circles) strongly bound/weakly bound glycerol and bound and free OH resonance, (squares) strongly bound/free glycerol, and (triangles) weakly bound/free glycerol. The solid lines represent a best fit to the exchange model of Monteilhet et al. [\[45\]](#page-6-0).

Fig. 7(b, circles), exhibited two distinct exchange times determined as  $t_x = 0.082$  and 3.20 s. This is consistent with the contribution of both free OH and weakly bound glycerol to the intermediate  $T_2$ peak. The other two exchange pathways, Fig. 7(b, squares and triangles) occur between intra-granular glycerol (strongly or weakly bound) and inter-granular (free) glycerol. For exchange between strongly bound and free glycerol, Fig. 7(b, squares),  $t_x = 1.45$  s; for exchange between weakly bound and free glycerol, Fig. 7(b, triangles),  $t_x = 1.32$  s.

The observation of two distinct exchange times with respect to the exchange between the short and intermediate  $T_2$  peaks in Fig. 7(b) is ambiguous in terms of which corresponded to exchange of the OH resonance and glycerol respectively. In order to assign these, the chemical shift selective  $T_2 - T_2$  exchange plots, as described above, were acquired. This allowed separation of the OH (in fast exchange between water and glycerol) and CH (exclusively glycerol) resonance contributions, which were analysed individually using the exchange model. This produced  $t_x$ values of 0.08 s and 2.65 s for the CH and OH resonances respectively with respect to exchange between the short and intermediate  $T_2$  peaks. Thus the CH (exclusively glycerol) resonance is in rapid exchange consistent with the short length-scales separating weakly and strongly bound material (assigned to be semi-crystalline and amorphous regions respectively). Interestingly the presence of the glycerol has drastically lengthened the exchange time of the hydroxyl resonance relative to that of pure water. For completeness the exchange times for the CH resonance (glycerol) in these chemically resolved plots were 2.2 (free-strongly bound) and 1.5 s (free-weakly bound), broadly consistent with the corresponding data for the chemical shift unresolved results, as extracted from Fig. 7.

#### <span id="page-6-0"></span>4. Conclusions

The interaction of various water/glycerol mixtures with starch was investigated with a range of techniques. Bulk relaxation measurements allowed determination of both the bound liquid fraction and the water/glycerol composition of that fraction as a function of total water content. Preferential absorption of glycerol was observed at higher water content.  $T_2-T_2$  exchange plot were also acquired and revealed rapid exchange of the OH resonance in the case of pure water (which was broadly consistent with the starch granule size), this was substantially reduced when glycerol was present. This was facilitated by the use of a novel chemical shift spectral selection into these  $T_2 - T_2$  exchange plots, allowing unambiguous assignment of exchange rates for OH and CH contributions. Rapid exchange of glycerol between strongly and weakly bound sites was also observed. In future we will exploit this experimental protocol to explore these absorption and exchange rate characteristics as a function of temperature and hence starch structural modification.

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